

Sustainable Optimization Pump Report



RETURN ON INVESTMENT

ENERGY SAVINGS PER YEAR

42.88 o/o €1.929,40

PAYBACK TIME

2.33 years





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Please note that the ca/cu/ations and analysis made in this Sustainable Optimization report are based on information and data which is not originating directly trom Alfa Lava/. Alfa Lava/ cannot verify the contents of this report and it is intended as genera/ information on potential optimizations only. The information and data in the report sha/1 not be construed as an express or implied warranty or guarantee and sha/1 be relied upon entirely at the customer's own risk.





INTRODUCTION

The purpose of the Alfa Laval Sustainable Optimization report is to present optimization possibilities on the specified equipment. This report will give estimations on economie improvements based on investment and cost operation numbers.

On the following pages you will see an analysis of the agreed equipment.

Alfa Laval provides complete assistance to realize the estimated savings, and we also provide other services, from installation to maintenance and spare parts.

For further information, please contact:

SKS

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OPERATION PARAMETERS

The calculations are based on these settings

PROJECT NAME	Pump comparison		
ITEM NAME	Compare Solid-c vs. LKH		
TAG REFERENCE			
FLOW RATE	35		
HEAO	40		
OPERATING HOURS PER DAY	15.0000		
OPERATIONG DAYS PER YEAR	300		
OPERATING HOURS PER YEAR	4500		
LIFETIME N YEARS	10		
COUNTRY	Netherlands		
ELECTRICITY COST	0.2100		
C02 EMMISSION PER KWH	0.5452		





EQUIPMENT PROFILES

The calculations are based on these settings

PUMP 1	PUMP2
LKH-20	SolidC-2
IEC50HzIE3@50Hz	IEC50HzIE3@50Hz
2 poles, 50 Hz, 7,5kW	2 poles, 50 Hz, 7,5kW
5.5000	7.2800
13000.00	8500.00
0.0000	0.0000
13000.00	8500.00
0.00	0.00
0.00	0.00
	LKH-20 IEC50HzIE3@50Hz 2 poles, 50 Hz, 7,5kW 5.5000 13000.00 0.0000 13000.00 0.00

ANALYSIS WIZARD

Below you see the comparison between the equipments profiles

	PUMP 1	PUMP2
MOTOR SIZE	2 poles, 50 Hz, 7,5kW	2 poles, 50 Hz, 7,5kW
NET PRICE EXCL. ADD'L INVESTMENT COSTS	€13.000,00	€8.500,00
ADDITIONAL INVESTMENT COSTS	€0,00	€0,00
ADDITIONAL RUNNING COST PER HOUR	€0,00	€0,00
TOTAL INVESTMENT COST	€13.000,00	€8.500,00
TOTAL OPERATING COST	€5.655,60	€7.585,01
ELECTRICAL ENERGY COST PER YEAR	€5.655,60	€7.585,01
ELECTRICAL ENERGY COST DURING LIFETIME	€56.556,04	€75.850,06
CO2 EMISSION PER YEAR	14683	19692
CO2 EMISSION DURING LIFETIME	146830	196921





ANALYSIS OUTPUT

Below you see the comparison between the equipments profiles

	LKH-20	SOLIDC-2	LKH-20 VS. SOLIDC-2 SAVINGS
INVESTMENT COSTS	€13.000,00	€8.500,00	-€4.500,00
ANNUAL OPERATIONAL COSTS	€5.655,60	€7.585,01	€1.929,40
ENERGY COSTS	€5.655,60	€7.585,01	€1.929,40
CO2 EMMISSIONS	14683.03	19692.12	5009.09
тсо	€69.556,04	€84.350,06	€14.794,02
ROi			42.88%
PAYBACK			2.33 years

RETURN ON INVESTMENT

